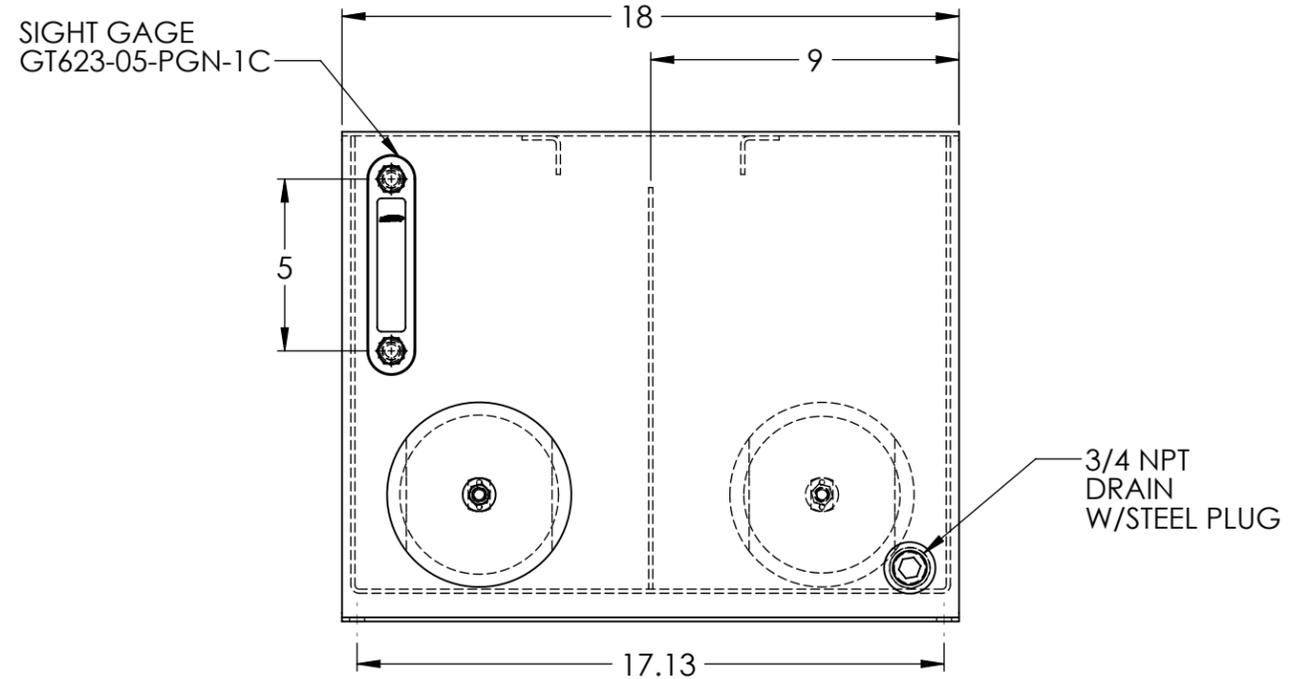


NOTES:

1. THIS RESERVOIR IS DESIGNED FOR STATIONARY INSTALLATIONS, MOBILE INSTALLATIONS ARE SUBJECT TO FACTORY REVIEW.
2. DO NOT SHIP THIS UNIT FULL OF OIL.
3. THIS RESERVOIR IS THOROUGHLY CLEANED, A RUST INHIBITOR APPLIED TO THE INTERIOR, AND PRIME PAINTED GRAY PRIOR TO SHIPMENT. ANY SUBSEQUENT CUTTING OR WELDING ON THE UNIT COULD CAUSE CONTAMINATION AND MAY VOID THE WARRANTY.
4. OPERATING TEMPERATURE IS 180° F MAXIMUM. FOR HIGHER TEMPERATURES CONSULT FACTORY.
5. ALL PORTS ARE PLASTIC PLUGGED AND PROTECTED FOR SHIPPING. LEAVE THESE IN PLACE UNTIL THE UNIT IS FINAL PAINTED OR FINISH ASSEMBLED. IF PAINTED AFTER ASSEMBLY, PLUG AND PROTECT ALL OPENINGS INTO THE RESERVOIR.
6. SHIPPED LOOSE:
  - SIGHT GAGE (MOLDED, TRANSPARENT NYLON W/BLACK POWDER COATED STEEL GUARD & BUNA N SEALS)
  - FILLER BREATHER (STEEL WITH ZINC TRIVALENT CHROME FINISH)
7. RECOMMENDED ASSEMBLY TORQUE: ENDCOVER (15 FT LB), SIGHT GAGE (80 IN LB)



ALL DIMENSIONS FOR REFERENCE ONLY

NAME	DATE	TITLE: RES_STYLE_HWT_20GAL_STL_PRM
DRAWN BY: TLS	05/19/2015	
CHECKED BY: TLS	05/19/2015	
REVISED BY:		ECN NO
THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY TO LDI INDUSTRIES, INC. AND IS FURNISHED UPON THE EXPRESS CONDITION THAT THE INFORMATION CONTAINED HEREIN WILL NOT BE DISCLOSED TO ANY THIRD PARTY OR USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF LDI INDUSTRIES, INC.		SIZE DWG. NO. <b>B</b> V5141_REF
MATERIAL: STEEL	FINISH: NOTED	REV <b>D</b>
CUST NO: -	DO NOT SCALE DRAWING	SCALE: 3:16 WT(LB): 82.68 SHT 1 OF 1

**LDI Industries**  
 MANITOWOC, WI HUNTLEY, IL